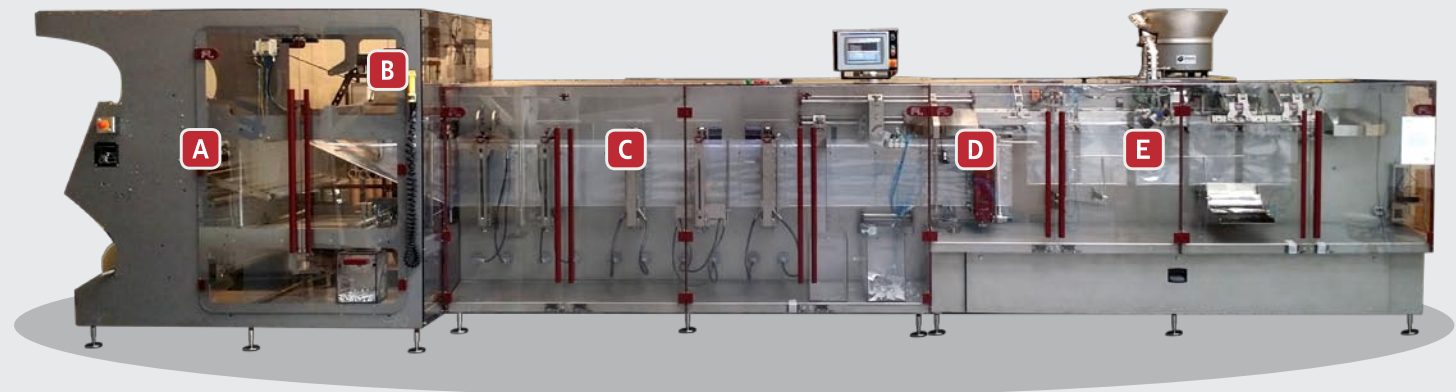


Our **King Size** machinery range is specially designed to work with pouches of big dimensions and great volume.

Specially reinforced, with **ultra-clean design** that makes possible to work with a **wide variety of products** in the food, cosmetic, chemical and pharmaceutical industries.

**Automatic format change system**, automatic film and zipper reel splicing and smart programming make possible to **increase productivity and make it easier to operate** the machine.

Include a **carrousel specially designed** to support **great volumes** and minimize the risk of failures during the transport of pouches since they are not released at all while being carried along the machine (**the time required for a format change is reduced up to a 50%**).



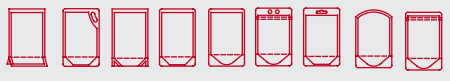
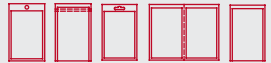
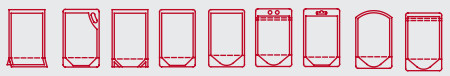


Ultra clean design



## Technical details

- A** Servo drive control. High accuracy & low maintenance. Film autosplicer with integrated reel elevator.
- B** Integrated zipper reel autosplicer.
- C** Automatic format change (*FL ChangeOver*).
- D** Control and precision. Adjustment of film height and registration mark cutting position while machine is operating (on flight).
- E** Progressive fixation grippers. Ultra-clean design with covered carrousel chain and guided by cam rollers (7 cam rollers in each gripper skate).

		FL 3.2 (carrousel)			FL 4.2 (carrousel)			(Units in millimeters [mm] except where otherwise noted)	
Execution		Minimum	Maximum	Vol. Max (cc)	Minimum	Maximum	Vol. Max (cc)	Speed up to (ppm)	Pouches examples
K	<b>FLT 1</b>	150x200	320x450	5000	230x250	420x450	5000	70	
	<b>FLT 2</b>	120x200	140x450	1250	170x250	190x450	1700	140	
	<b>STU 1</b>	150x200	320x450	7000	230x250	420x450	12000	70	
	<b>STU 2</b>	120x200	140x450	2000	170x250	190x450	2000	140	
KBZ	<b>FLT 1</b>	150x200	320x450	5000	230x250	420x450	5000	70	
	<b>STU 1</b>	150x200	320x450	7000	230x250	420x450	12000	70	

### Model

**K:** Carrousel  
**KBZ:** Carrousel Basic Zipper

### Version

**FLT:** Flat pouch  
**STU:** Stand up pouch  
**1:** Simplex  
**2:** Duplex

